



SIERRA ...LEADING THROUGH INNOVATION



ALL WEATHER
EXTERIOR KITCHEN

FIFTH WHEELS & TRAVEL TRAILERS WITH DISTINCTION



SIERRA



355QBQ

1.



SIERRA's 355QBQ fifth wheel is outstanding, in beauty, in quality and in features. Take a look at the pictures on these pages and you will see what the 355QBQ has to offer. This kitchen has an abundance of storage and is designed with an open concept that allows the cook to be included in all of the fun. The living area features an entertainment center that includes a Flat Screen LCD/HD TV, and AM/FM Radio with CD/DVD player complete with MP3 player. Features like a ceiling fan, plenty of overhead storage and a great couch provide you with the creature comforts while you travel. The bedroom of all SIERRA models is professionally decorated with wrought iron decorative headboard, individual reading lights, and mirrored wardrobe.



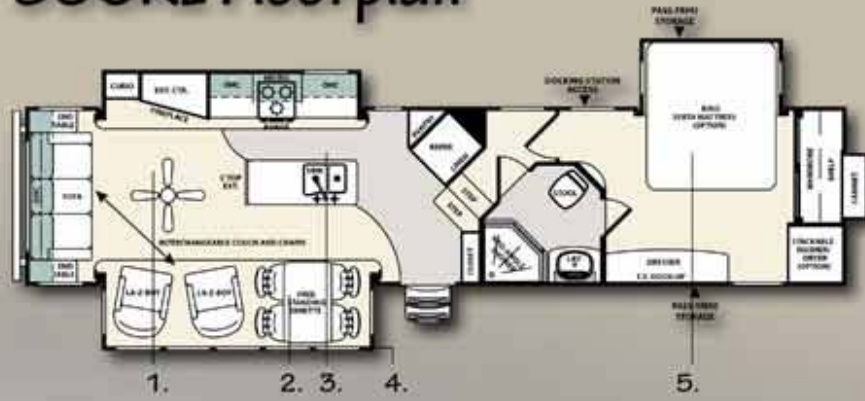
355QBQ Floorplan (shown with optional exterior kitchen.)



Floorplan numbers correspond with photographs



356RL Floorplan



Floorplan numbers correspond with photographs



The panoramic windows of the Sierra fifth wheel provide a great view and let in an abundance of natural light.



Enjoy the view from the dinette of the 356RL while you entertain family and friends.

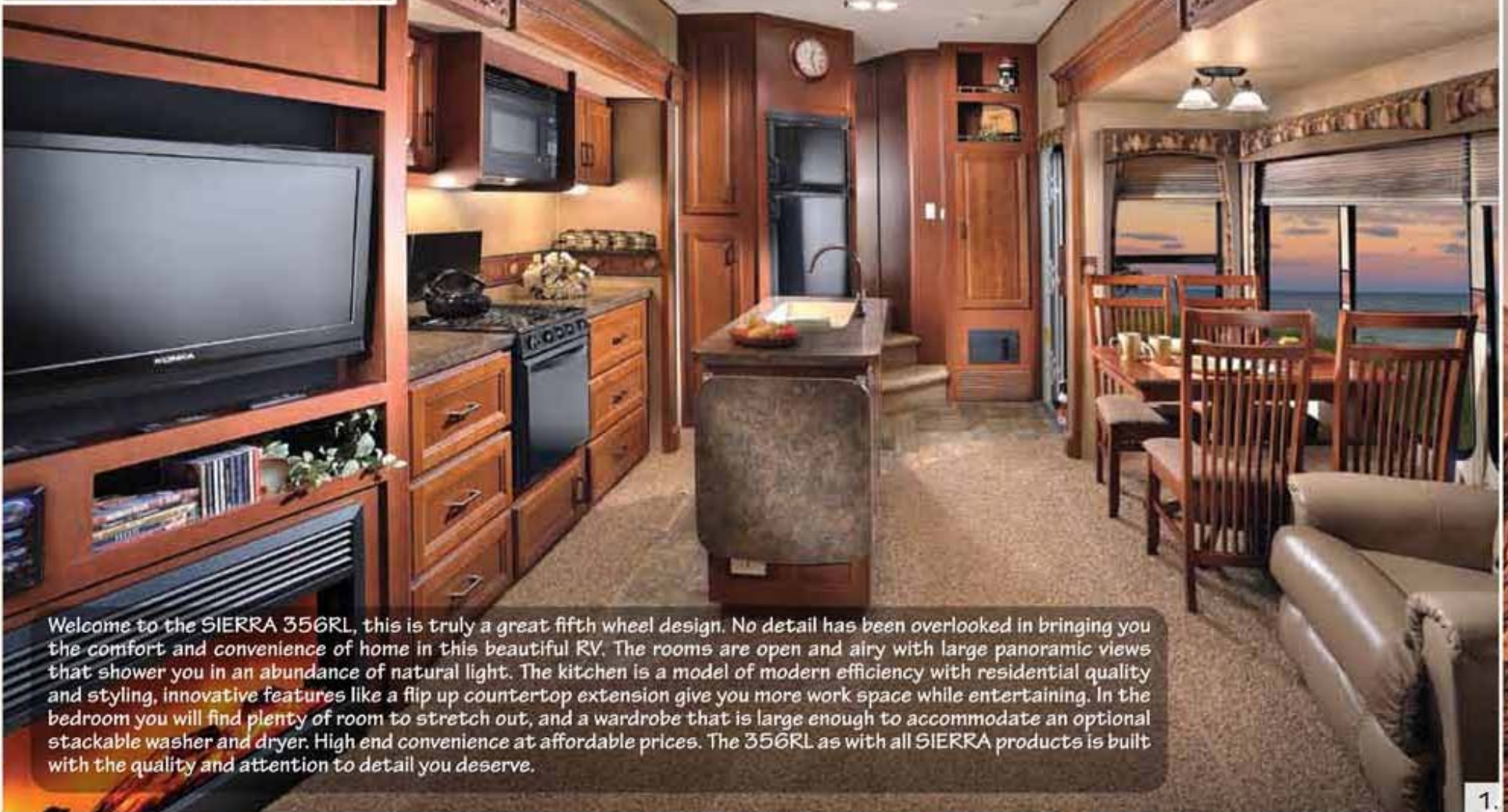


You can enjoy the beauty of the great outdoors while you prepare a gourmet meal at the versatile kitchen island with undermount sink.

5.



356RL



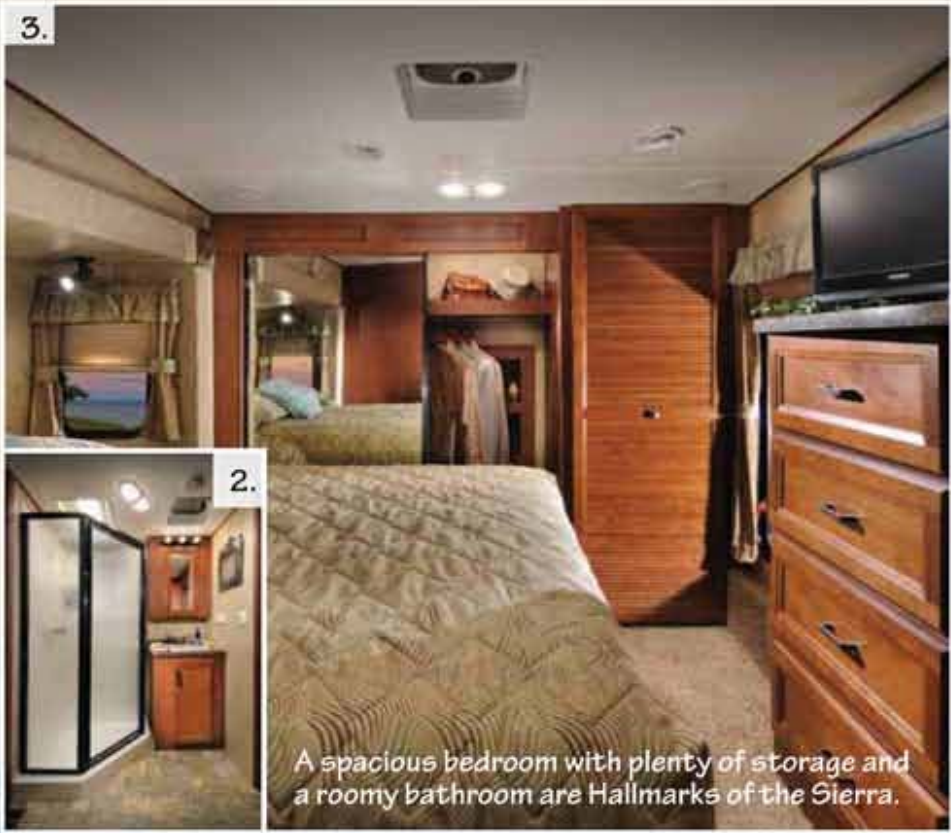
Welcome to the SIERRA 356RL, this is truly a great fifth wheel design. No detail has been overlooked in bringing you the comfort and convenience of home in this beautiful RV. The rooms are open and airy with large panoramic views that shower you in an abundance of natural light. The kitchen is a model of modern efficiency with residential quality and styling, innovative features like a flip up countertop extension give you more work space while entertaining. In the bedroom you will find plenty of room to stretch out, and a wardrobe that is large enough to accommodate an optional stackable washer and dryer. High end convenience at affordable prices. The 356RL as with all SIERRA products is built with the quality and attention to detail you deserve.

1.

1.

340RL

With the SIERRA series you will experience the pride of ownership. And who wouldn't be proud to own the SIERRA 340RL, this fifth wheel floorplan will provide you with effortless living on the road. From the ground up this SIERRA floorplan is the finest in spacious, luxurious living. It has been engineered and decorated for residential style and comfort. Take a look, the room layouts, the rich fabrics, the quality furniture and carpeting, and all of the built-ins are coordinated to create a symphony of elegance. This is custom crafted quality at the peak of perfection. The kitchen is well designed with plenty of storage. The living area is large, bright and comfortable. This floorplan, like all floorplans in the SIERRA series, provide you with a great value without a sacrifice in quality, comfort, or amenities. SIERRA is the only name you need to know in Recreational Vehicles.



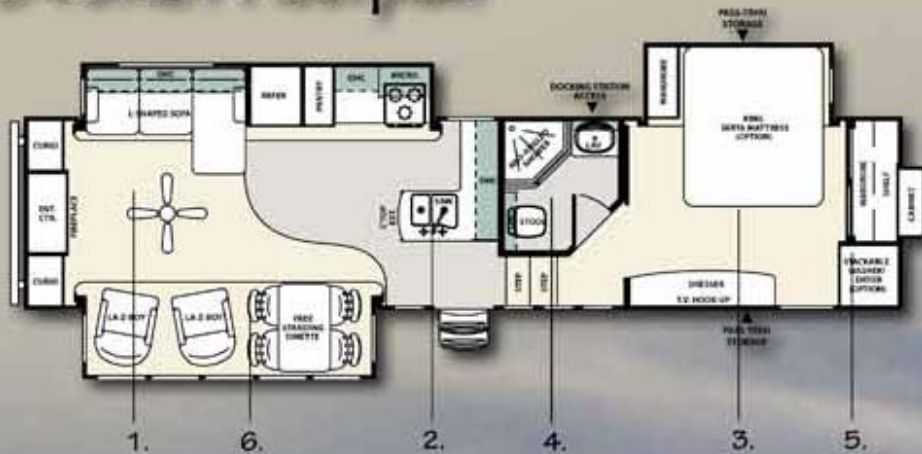
34ORL Floorplan



Floorplan numbers correspond with photographs



345RET Floorplan



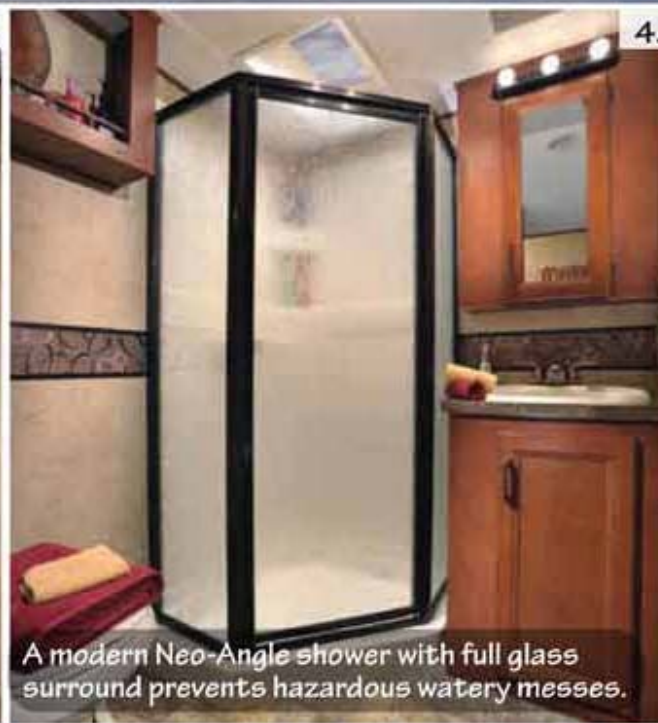
Floorplan numbers correspond with photographs



The classic triangular shape of the 340RET kitchen is taken from the layout of restaurant kitchens, both functional and efficient.



Optional stackable Washer/Dryer available on all FW floorplans.



A modern Neo-Angle shower with full glass surround prevents hazardous watery messes.



Sierra completes its spacious bedrooms with high end finishing touches such as a mirrored wardrobe and wrought iron decor.

345RET



6.

The spacious SIERRA solarium slideout showers you in an abundance of natural light.

The 345RET fifth wheel has been designed with the user in mind. The kitchen area allows you to interact with friends and family while you cook your favorite meal utilizing the amenities at your fingertips. Features like undermount sink and high rise faucet, complimented by our optional Corian countertops, are sure to make you feel at home in the modern comfort of this divine RV. The living area is open, inviting and provides you with additional storage, notice the L-shaped couch great for stretching out. For short trips or destination stays you will be able to take in the beauty of nature or catch up on the news in complete comfort.

SIERRA SELECT

At Sierra we are constantly improving and developing our products to keep up with ever changing market conditions. Recently we have started developing and are currently producing a new line of products under the Sierra Select name. These great products have lighter tow weights and are extremely affordable. Here is a sneak peek of what we will be offering under this new product line. The pictures below represent the 28RE Model of the new SIERRA Select Line. Ask your Sierra Dealer for the latest updates on this new and innovative product!





SIERRA FEATURES



SIERRA, along with Forest River, is proud to exclusively offer you La-Z-Boy® Comfort on the Road. (Shown with Optional Leather)



SIERRA is presenting an optional ALL WEATHER exterior kitchen on the 303BH, 391QB, 355QBQ, and the 356SAQ.



Rest Comfortably on the optional Serta® Trump Home Edition. Get a great nights sleep every night.



Handy Under Mount Storage Box. (Optional)



SIERRA's "ICEBOX" is a convenient way to grab a snack or a cold drink while enjoying the great outdoors. (per floorplan).



SIERRA's Full Extension Ball-Bearing Drawer Guides Give You Access to the Whole Drawer, Superior Strength, and will Provide Years of Smooth Operation.



Competition

SIERRA's Screwed and Glued Wooden Cabinet Stiles vs. Stapled Particle Board.

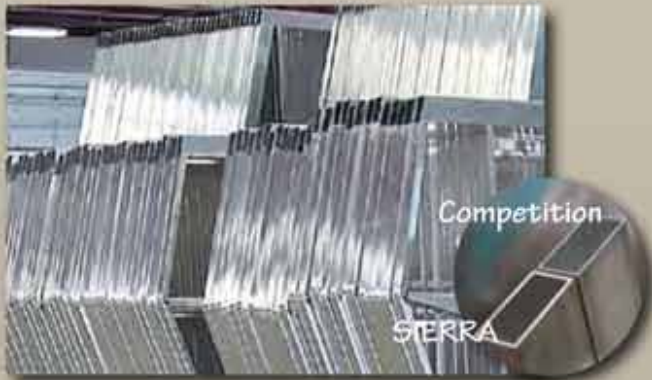


Competition

SIERRA's 5/8" Tongue in Groove Plywood Floor Decking vs. Competitions Particle Board.



SIERRA's lighted DOCKING STATION is located in the storage compartment (per floorplan). (Fifth Wheel shown)



SIERRA's Superior Gauge, Lightweight Welded Aluminum Superstructure is Regarded as the Industry's Best.



The High-Gloss Gel Coat Protects from UV Rays, and prevents Yellowing & Cracking.



The Fully Enclosed Underbelly Provides Protection from the Elements for an extended camping season.



SIERRA's Aluminum Rims Provide You with Quality and Style. Rims come with E-Rated Radial Tires. (Standard Fifth Wheels)

The Dexter Difference

E-Z LUBE
BEARING LUBRICATION SYSTEM

The E-Z Lube system allows grease to flow with ease to both the outer and inner bearings for a complete repack. No disassembly required.

NEV-R-ADJUST
POWERED SELF-ADJUSTING ELECTRIC BRAKES

DEXTER ENGINEERING TEST RESULTS

The NEV-R-ADJUST™ brake system automatically forward adjusts, reducing stopping distance and saving you time and money.

DEXTER AXLE

2 Year Warranty
ON ALL AXLES



SIERRA's Insulated & Laminated Bath Deck protects you from all climate changes warm or cold.

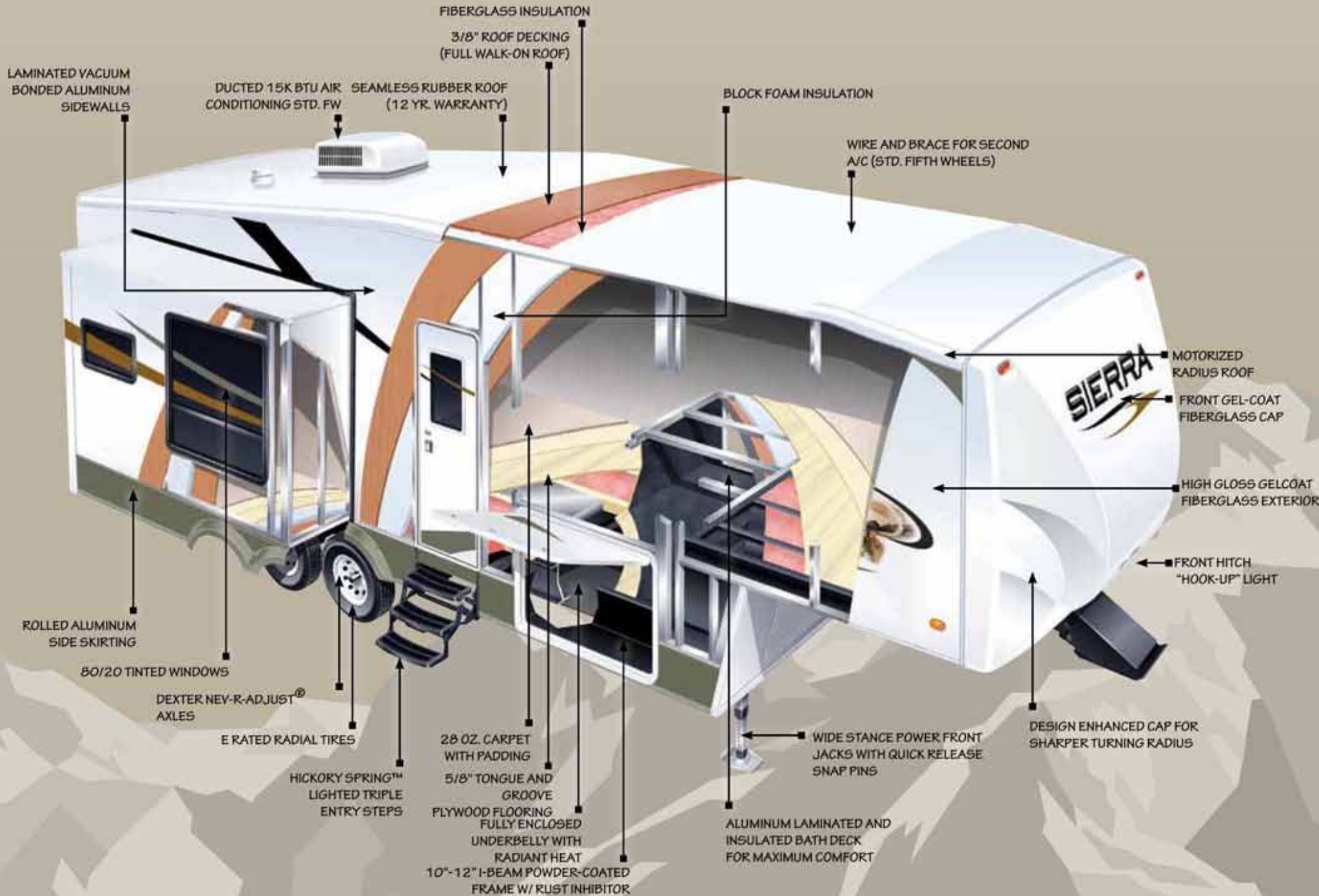


The 2 Quick Connect Spray Ports Make Clean up a Snap.



WIDE STANCE Landing Gear for optimal stability, complimented with Quick Release Pins.

CONSTRUCTION



EXTERIOR FEATURES

- Gel Coat Fiberglass
- New Aerodynamic Fiberglass Front Cap with improved Turning Radius
- Docking Station: Easy Winterization, Hot and Cold Spray Port, Black Tank Flush, Pull Valves for Tanks
- Enclosed and Heated Dump Valves
- Large Tinted windows with 80/20 UV Prohibitor
- Dexter E-Z Lube Axles
- Dexter Nev-R-Adjust™ Brakes
- Hickory Springs™ Radius Triple steps w/9" riser (no pinched fingers)
- Dometic™ "One-Touch" Electric Awning w/ adjustable arms
- Power front jacks with spring loaded snap pins (5th's)
- 16" Radial tires-E Rated (5th's)
- Automotive-Style Fender Skirts
- Hitch Light
- Exterior refrigerator (per floorplan)
- Porch Light w/Interior Switch
- Lighted Threshold at Entry Door
- Patio Recreation Light with Interior Switch
- 30 lb. Double LP Tanks w/Auto Change Over
- Roof Ladder (Std. on 5th's)
- Black Tank Flush
- 2 Exterior Speakers
- Rain Gutters With Extra Long Drip Spouts (Prevents Black Streaking)
- Insulated Heavy Duty Lockable Baggage Doors
- Exterior Foldable Grab Handle
- Unobstructed Pass-Through Storage Area with Cable Jacks and 110V outlet (5th's)
- 2 Spray Ports with 25' hose (one on each side)

INTERIOR FEATURES

- 84" interior height w/ 6'4" slide heights (5th's Only)
- La-Z-Boy® Recliners
- Four color coordinated interiors (Cappuccino, Cognac, Espresso, Marble)
- Stackable Washer/Dryer Prep
- Full Extension Ball bearing drawer glides
- Prepped for 2nd A/C
- Stone Cast Under Mounted Kitchen Sink
- Handmade Cabinetry with Screwed

- Lumber Core Stile Construction and Brass Hardware
- Solid Hardwood Main Slideout Fascia
- Self Edged Residential Countertops
- Extra Large Picture Windows throughout
- Vented Side Windows in Slideouts
- TV Antenna w/Booster
- Surround sound TV hook-up
- Solid Oak Drawer Fronts w/Pine sides
- Serta® Dreamscape Mattress
- Raised Panel Cabinet Doors
- Bedroom Slideout Fascia
- Neo Angle Shower w/Glass Door (where available)
- Designer Window treatment accented per Decor
- Residential Black panel Refer Door Insert
- Ceiling Fan w/Lighting Kit (5th's)
- Upgraded Decorative lighting throughout
- King Bed (where available)
- Hide-A-Bed Sofa w/ Air Mattress
- 28 oz. carpeting
- Center mounted A/C Unit for Even Cooling
- Quilted Bedspread
- Shower Surround with Etched Tile Pattern
- Wrought Iron Package: Headboard, Spice Rack, Picture, Clock
- Trash Receptacle in Kitchen
- Wood Plank Linoleum Flooring

APPLIANCES/SYSTEMS

- Ducted Dometic® 15K A/C with Quick Cool
- Floor Ducted 35,000 BTU Furnace
- Three Burner High Output Range w/ 22" oven
- 8 Cubic Ft. Double Door Refrigerator
- Interior Monitor Panel for Holding Tanks
- Interior Thermostat for Heating and Cooling
- Flush Floor Hydraulic Slideouts (per floorplan)
- Satellite and Cable Hookup with RG-6 cable for high quality picture
- Porcelain Foot Flush Toilets
- Full Coach Water Filtration System
- 10 Gal. DSI Water Heater

CONSTRUCTION

- Welded Aluminum-framed, Vacuum Bonded Laminated Superstructure
- Laminated and Fully Insulated Bathroom Floor Deck (5th's)
- 2" x 3" floor joists 12" on center
- 5/8" tongue & groove plywood floor decking
- 3/8" roof decking (full walk-on roof)
- Cambered Powder Coated frame with Rust Prohibitor
- Fully Enclosed Underbelly, Insulated with Radiant Heat.
- 5" Truss Roof Rafters
- R-10 Sidewall Construction

POPULAR OPTIONS

- Corian® Countertops in Kitchen (5th's Only)
- Leather La-Z-Boy® Recliners
- King Bed (Where Available)
- Decor Matching, Swivel, Glider Recliner(s) (per floorplan)
- Free-standing dinette with 4 chairs
- STACKABLE Washer and Dryer (per floorplan)
- Sofa IPO Bottom Bunk (per floorplan)
- Aluminum wheels (Travel Trailers)
- Second air conditioner-Bedroom
- Serta® Trump Home Luxury Mattress
- Fantastic fan with Power Hood Operated with Wall Switch
- 12 Volt Heated Holding tanks
- Equaflex™ Equalizer System
- Water and Mold Resistant Exterior Kitchen
- Under Mount Storage Box
- U-Shaped Dinette
- Paver Style Linoleum

Decor Options

Cappuccino



Cognac



Espresso



Marble

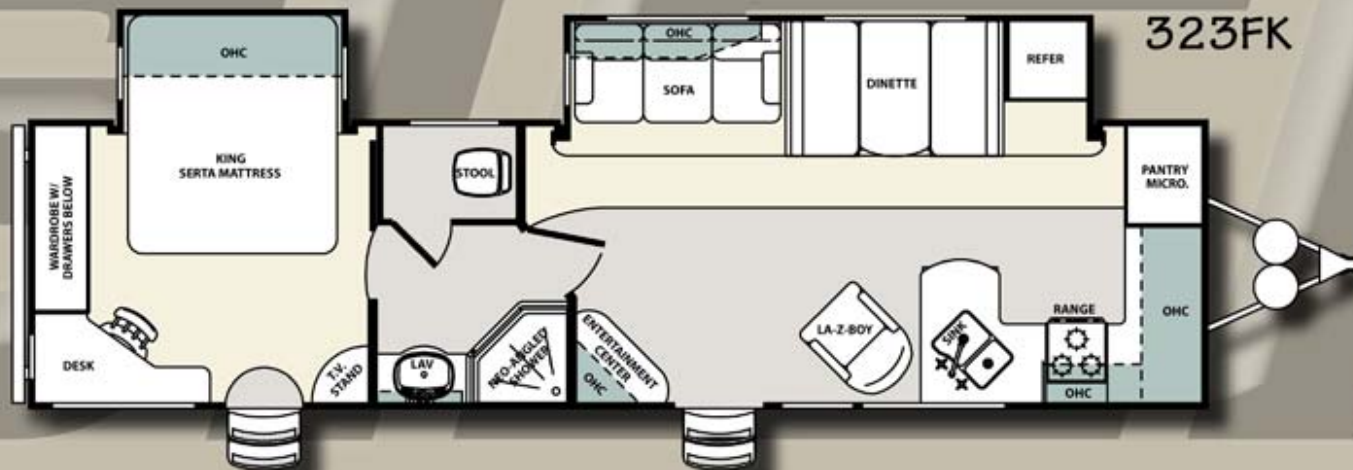
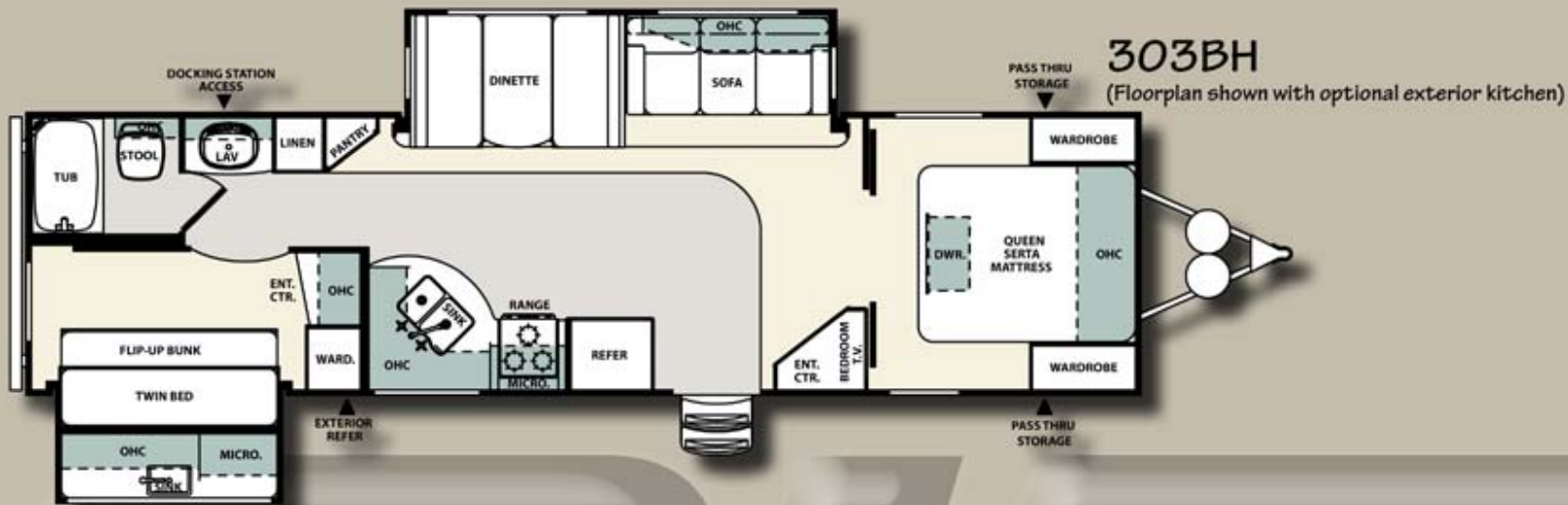


FOR YOUR SAFETY

- Smoke Alarm
- Fire extinguisher
- Breakaway switch (Battery hook-up required)
- Dead-bolt lock on entry door
- Liquid Propane (LP) Gas detector
- Fire escape windows

SIERRA Signature Package

- High Gloss Gel Coat Fiberglass
- Serta® Dreamscape Mattress
- Wrought Iron Package
- Flat Screen LCD/HD TV w/ Swing Arm (sizes vary per floorplan)
- Jensen® AM/FM CD/DVD Player w/MP3 Capabilities
- Home Theater Surround Sound System
- Water Filter System
- Fantastic Fan in Bath
- CO₂ Detector
- Wire and Brace for 2nd A/C (5th's)
- 50 Amp Service (5th's)
- 10 Gal. DSI Water Heater
- Upgraded Rims

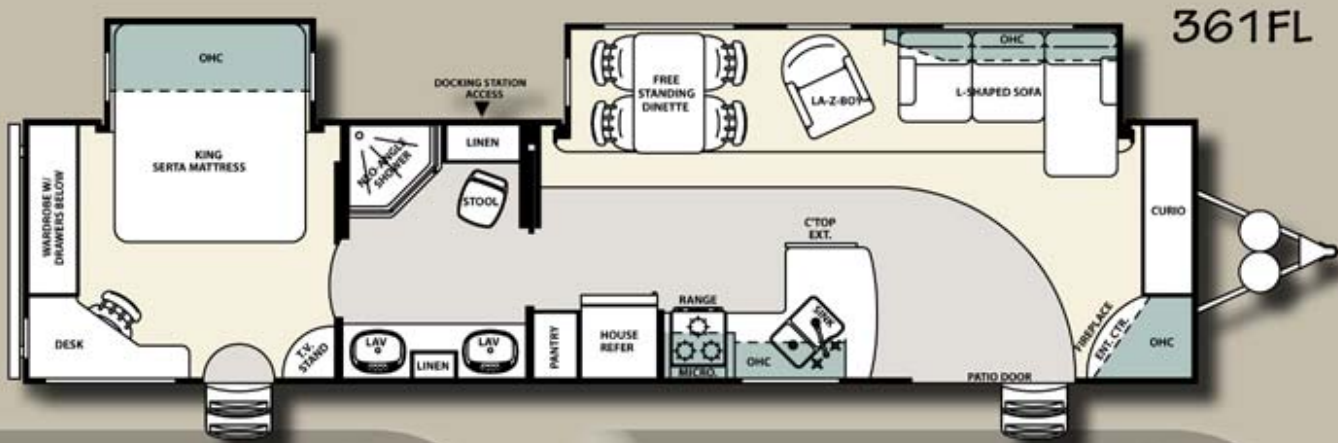


SIERRA's Command Center Allows you to control virtually every aspect of your coach.



Travel Trailer and Destination Model Specifications

Model	Hitch	Ship	GVWR	Length	Height	Awning	Gray	Black	Fresh
303BH	938	8,194	11,338	34' 10"	11'6"	19'	88.5	32	54
323FK	817	8,660	11,217	35' 11"	11'6"	19'	108	54	54
361FL	1273	9816	13,273	37' 4"	11'9"	21'	108	54	54
391QB	1,334	10,659	13,334	42' 0"	11'9"	21'	54	54	54
403FK	1,506	9,736	13,506	41' 3"	11'9"	21'	108	54	54



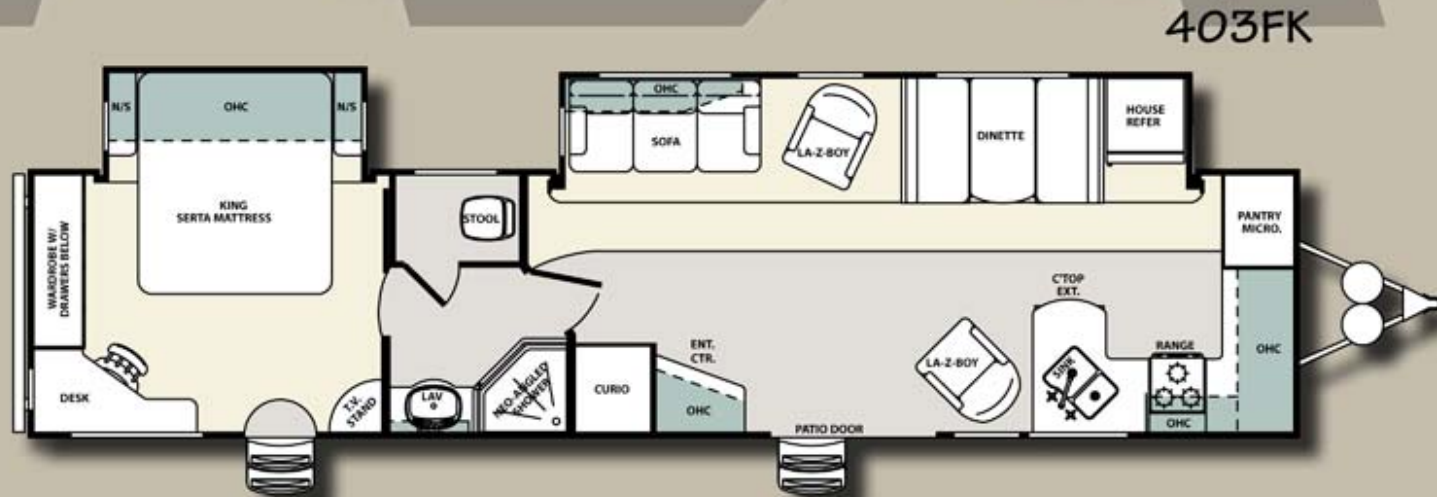
110v Outlet and Cable Hook-up in Pass Thru Storage Area.



**ALL WEATHER
EXTERIOR KITCHEN**



SIERRA's Popular All Weather Industry Leading Exterior Kitchen Option is Available on the 303BH and 391QB Travel Trailer Floorplans.





Panoramic Windows Let in an Abundance of Natural Light and Provide You with Amazing Views.



SIERRA's Popular All Weather Industry Leading Exterior Kitchen Option is Available on the 355QBQ and 3655AQ Fifth Wheel Floorplans



Amber Lighted Main Entry Threshold for Easy to Clean Porcelain Foot Flush Toilets. Added Safety, Inside and Out.





More Great SIERRA Features



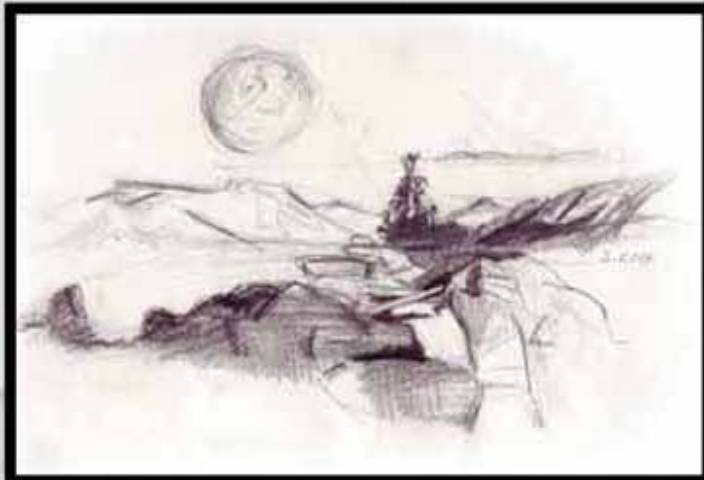
The Whole-Unit Water Filter-Ensures Pure Water for Your Family.

Fifth Wheel Specifications

Model	Hitch	Unit	Length	Height	Awning	Gray	Black	Fresh
300RL	2,564	10,381	33' 8"	12' 11"	21'	54	54	54
340RL	3,187	11,905	39' 9"	13' 4"	19'	54	54	54
345RET	2,175	10,983	38' 11"	12' 9.5"	18'	108	54	54
355QBQ	1,923	11,185	39' 3"	13' 0"	21'	108	108	54
356RL	2,154	10,876	39' 4"	12' 10"	18'	108	54	54
3655AQ	2,060	11,873	41' 7"	13' 0"	21'	108	108	54



The Optional Stackable Washer/Dryer is Available on all Fifth Wheel Floorplans.



Every great idea, big or small, has its origins. At SIERRA we are always looking for ways to improve our products for our customers. We take an idea and we perfect it before we allow it to bear the SIERRA name. A perfect example is this sketch, it started as a beautiful rendering and became what we feel is a symbol of our commitment to creating enjoyable destination living for every SIERRA customer.

PEACE OF MIND.

Forest River has yet another exclusive feature to offer. One year of free roadside assistance will be given to every new SIERRA customer. This is just one more way to say "Thank you" and to ensure an enjoyable traveling experience.



We are proud to partner with these quality companies:

L A Z B O Y

CORIAN



Forest River, Inc.
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Elkhart, IN 46514
(574) 389-4600
www.forestriverinc.com
www.forestriveraccessories.com

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Your SIERRA Dealer